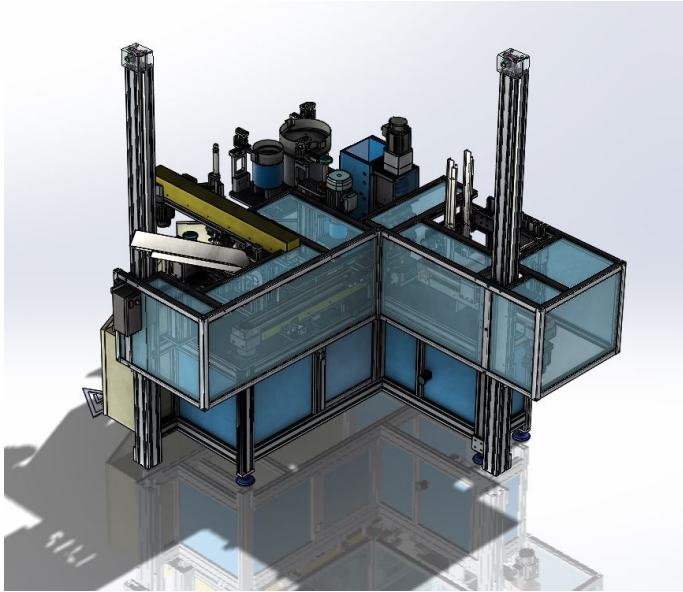


IVM 12AE – NAILING MACHINE

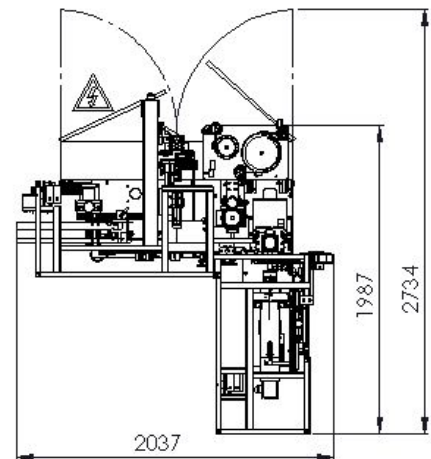
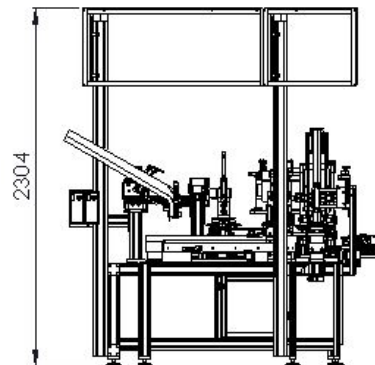
Position n° 07



Nailing machine up to six nails with double vibrating station. Nails control system with six sensors. Nailing system, clamp closure and handle loader with servomotor. It is possible to insert a bypass system for loading brushes with vulcanized handle. Manual head feeder can be positioned on a scroll guides system. Manual or automatic feeder for handles (IVM AM12). Machine managed via touch screen. Hourly productivity: 1250 pieces with manual load and trimming or 1350 pieces with automatic load without trimming. Remote assistance available.

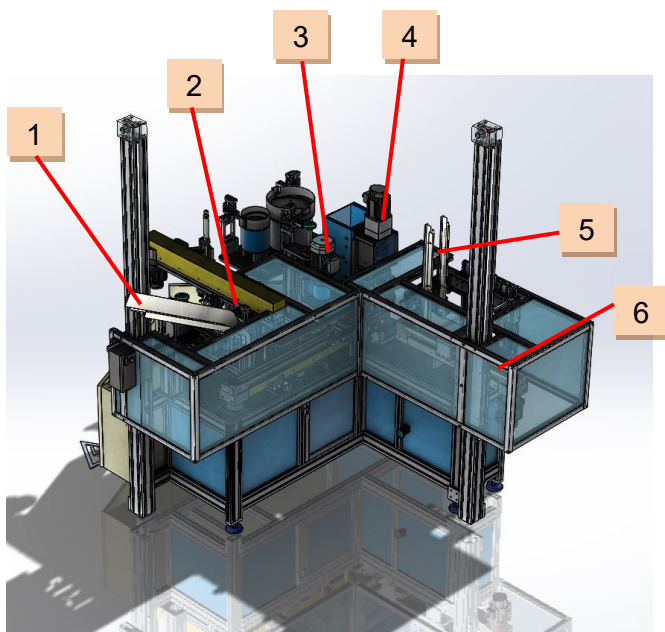
TECHNICAL DATA

Dimensions	2050x1990x2350
Weight	900 Kg
Operating voltage	400 V/ 50 Hz
Electrical consumption	20 A
Power absorbed	11 Kw
Single power cable (Not in assembly line)	5G4
Working pressure	6 Bar
Maximum pneumatic consumption	400 L/min-max
Working temperature	Min. 5°C Max. 40°C.
Humidity	Min. 8%, Max. 80%.
Noisiness	>80Db



MACHINE COMPONENTS

1	Head loader	1
2	Head traslation axis	1
3	Trimmer	1
4	Nailing	1
5	Handles loader	1
6	Handles traslation axis	1



ACCESORIES

Components	Quantity
IVM AM/12 Automatic feeder for handles	1